



MOTIV™

TRUE GRIT™

FACTORY FINISH GUIDE

MOTIV TRUE GRIT FACTORY FINISH	BALL SPINNER <i>15 Seconds/Section/Step</i>	RESURFACING MACHINE <i>30 Seconds/Step</i>
3000 GRIT LSS	500/1000/2000	500/2000x2
4000 GRIT LSS	500/1000/2000/4000	500/2000x3
5000 GRIT LSP	500/1000/2000/ POLISHx2	500/1000/POLISHx2
5500 GRIT LSP	500/1000/2000/4000x2 POLISH	500/1000/2000/4000 POLISH

The MOTIV Factory Finish is now rated with a final Laser Scan (LS) Grit target. Some of our finishing processes end with Sanding (S) and some end with a Polish(P). Therefore, you will see either LSS or LSP after the grit rating.

When finishing with the ball spinner, each step above is performed for 15 seconds on each section. Where you see "x2" the process is 30 seconds on each section.

When finishing with the ball resurfacing machine, each step above is performed for 30 seconds. Where you see "x2" the process is 60 seconds and "x3" is 90 seconds.